Customer Name **Machine Identification** **Fluid Management Chart**

Product Name Here		
Difficult Machining Alloys:	Recommended Reading for Tool Steels 4680/Stainless Steels:	**3.8 - 5.5**
Medium Carbon Steels:	Recommended Reading for 1020 - 1030 Series:	**3.5 - 3.7**
Low Carbon Steels:	Recommended Reading for 1006 - 1010 Series:	**2.8 - 3.5**

DATE	REFRACTOMETER READING	pH READING	ADDITIONS MADE	INITIAL	COMMENTS